

What is Claimed is:

1. An adhesion method for a wall hanger and a base comprises the following steps:
 - a. spreading liquid glue or dissolvent on the center of the bottom face of the base or melting the bottom face of the base with instant high heat;
 - b. bending the paster to be an arc shape; and
 - c. pressing the paster toward the bottom face of the base, the bulgiest point of the center of an arc face connecting to the base, and then gradually pressing the paster to make the paster and the base gradually stick together;
2. The adhesion method of claim 1, wherein the characteristic is that the arc face of the paster when bending is the symmetrical arc face of the center line of the paster.
- 15 3. The adhesion method of claim 1, wherein the characteristic is that before sticking together, the adhesive position of the paster and the base is spread a layer of corresponding glue or dissolvent.
4. An adhesion device for a wall hanger and a base, characterized in that it comprises an upper mold and a lower mold, the upper mold having a paster clamping board, a clamping trough being able to clamp and fix the bent paster under the paster clamping board, and the paster clamping board having a plurality of holes; the lower mold having a base holding board, the base holding board having a plurality of pillars corresponding to the holes of

the paster clamping board, and the center place of the base holding board having a base installed groove corresponding to the fixing place of the paster for receiving the base.

5. An adhesion device of claim 4, wherein the characteristic is that two ends of the paster clamping board have two movable battens covering on the paster clamping board, by a batten pulling spring connecting, the paster pushing board is installed on the paster clamping board and wedged between two battens, and a pushing point is installed in a corresponding aperture of 10 the paster clamping board.
6. The adhesion device of claim 4 or claim 5, wherein the characteristic is that a bottom surface of the paster clamping board has a soft elastomer which can stick with the arc-shaped paster.
- 15 7. The adhesion device of claim 4 or claim 5, wherein the characteristic is that a stopping excess flow ring is installed on the peripheral of the base installed groove conducting with a total excess flow pipe by passing trough a ring groove or a discharge hole for solution of the base holding board.
- 20 8. The adhesion device of claim 5, wherein the characteristic is that connecting parts of the batten and the paster pushing board are slideable inclined planes corresponding to each other.
9. The adhesion device of claim 5, wherein the characteristic is that the batten clasps an extended end of the paster clamping 25 board slightly jutting out over an inner side of the clamping

trough, and an outward side of the extended end is an inclined plane.

10. The adhesion device of claim 5, wherein the characteristic is that the center of the bottom of the paster pushing board has a spring trough for receiving a stress spring located between the paster pushing board and the paster clamping board.
- 5 11. The adhesion device of claim 7, wherein the characteristic is that the ring surface of the stopping excess flow ring is higher than the bottom face of the base put in the base installed groove.
- 10 12. The adhesion device of claim 7 or claim 11, wherein the characteristic is that the stopping excess flow ring is a soft material which can fit the shape of the paster surface being changed or curved and tightly stick on the paster.